Work Order ID 57368 April 6, 2010 10:05:14 AM												
Item ID: Revision ID: Item Name:	D206-642-5 Float Skidtube			Accept					Setup	Start Stop		
Start Date: Required Date Reference:	06/04/2010 : 16/04/2010	Start Qty: 1.00 Req'd Qty: 1.00			Cust Item I Customer:	D:						
Approvals:	Process Pla	ın:	Date://	Tooling: SPC (Y/N):		nte:			Run	Start Stop		
Sequence ID/ Work Center I	D	Operation Description	· · · · · · · · · · · · · · · · · · ·	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr							~~;		·······································	- Stump
INN-D206-64	2 Rev	M										
DC Document Control		DOCUMENT CONT Memo Photocop		0.00 0.00 pels per PPP D206-642-512 CF	اد, ک	05/14		\$	+4	n R B	G 10	105/12
110 Packaging Packaging		Pick Kit Memo		0.00					/ (/c/	10/1	14	()_
120 QC Quality Control		QC4- 100% Inspect I	kits for completeness	0.00 0.00	islosly	·		(X)		,		

Dart Ae	rospace Ltd							•				
W/O:			WORK ORDER CHANGES									
DATE	STEP	PR	PROCEDURE CHANGE			Date Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto				
Part No		1		gory:								
	Resolu				QA: N/C Closed: Date:							
NCR:			WORK ORDI	ER NON-CONFORMA	NCE (NCF	₹)	1 100-00					
DATE	STEP	Description of NC		Corrective Action Section		Verification	Approval	Approva				
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspecto				
			·									
							:					

NOTE: Date & initial all entries

Work Order ID 57368

April 6, 2010 10:05:14 AM



Page 2

Item ID:

D206-642-512

Accept

Setup Start



Revision ID:

Item Name:

Float Skidtube RH

Start Date:

06/04/2010

Start Oty: 1.00

Required Date: 16/04/2010

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

OC:

Process Plan:

Date: Date: Tooling: SPC (Y/N):

Set Up/

Run Hours

Draw

Number

Date:

Draw

Rev.

Plan

Code

Date:

Run Start

Reject

Accept

Qty



Stop

Stop

Number Stamp

Insp.

Reject

Sequence ID/ **Work Center ID**

130

Packaging Packaging

Packaging

Operation

Description

0.00

0.00

Identify and pack for shipping as per PPP D206-642-512

Location:

Memo

New /

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

P110-8-17

Dart Ae	rospace	Ltd								رت ب
W/O:				WO	RK ORDER CHANG	GES				·
DATE	STEP		PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
Part No):		PAR #:	Fault Categ	jory:	NCR: Yes	s No DQ	A:	Date: _	
Resolution		n:	Disposition);	QA: N/C Closed: Date:					
NCR:				WORK ORDE	R NON-CONFORM	ANCE (NO	R)			
54			Description of NC		Corrective Action Sec	Section B Verification Approval A				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	& Secti	Verification Approval Section C Chief Eng		Approva QC Inspect	
		· · · · · · · · · · · · · · · · · · ·								
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NOTE: Date & initial all entries

Picklist Print

April 6, 2010 10:05:18 AM

Work Order ID: 57368

Parent Item: D206-642-512

Parent Item Name: Float Skidtube RH

Comments:

IPP Rev:B□05.09.23□Revised per D206-642 Rev. J□KJ/JLM□

IPP Rev:C 07-02-23 As per IIN D206-642 Rev K

IPP rev D 07.06.06 IPP Rev:E 07-12-05

added K642-512

EC ECN 1080p Rev L DD verified by: Page 1

Start Date: 06/04/2010

Required Date: 16/04/2010

Start Oty: 1.00

Required Oty: 1.00

D206-642-541

Manufactured

No

120

Each

1.0000

1.0000

57388

Replacement Skidtube

Warehouse	Lo	c Qty	Loc Code	
Location				
Main Warehouse				
FG073		1		
34772		1		
	120	F1	0.0000	

K642-512

saddle kit 642-512

Manufactured

Each

0.0000

Dart Aerospace Ltd		e Ltd									<i>7</i> ►
W/O:				WO	RK ORDER CHANG	GES				· · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·
DATE	STEP		PR	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto	
	·								-		
Part No):		PAR #:	Fault Cated	jory:	NCR:	Yes	No DO	Δ:	Date:	
						QA: N/C Closed: Date:					
NCR:					R NON-CONFORM						
DATE	OTED		Description of NC		Corrective Action Sec	tion B Verification A				Approval	Approval Chief Eng Approva QC Inspecto
DATE	STEP		Section A	Initial Action Descrip Chief Eng Chief Eng		Sign 8 Date		Section C		Chief Eng	
											-

NOTE: Date & initial all entres